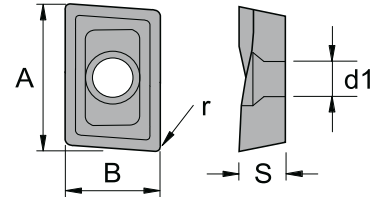


Insert Specifications

Insert	Dimensions (mm)				
	A	B	S	r	d1
APMT103508	10.64	6.5	3.5	0.8	3



Indexable Milling Tools

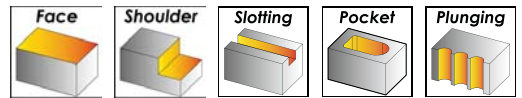
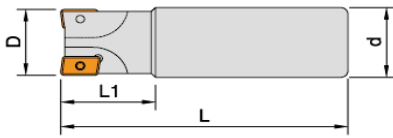
Insert Order Code

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IAPMT103508ERG22HS	APMT103508PDER-RG-CX22HS	●	○	●		○	●
	IAPMT103508ERG32HS	APMT103508PDER-RG-CX32HS	●	●	●		○	○
	IAPMT103508ERG43TS	APMT103508PDER-RG-CX43TS	●	●	●		●	

Recommended Cutting Conditions

Working Material	Vc	fz	ap
Carbon Steel (HB85-225)	120 ~ 250	0.10 ~ 0.20	0.3 ~ 7.0
Stainless 300 Series	100 ~ 180	0.08 ~ 0.15	0.3 ~ 4.0
Cast Iron (HB140-220)	120 ~ 250	0.10 ~ 0.20	0.3 ~ 6.0
High temp. & Titanium alloy	40 ~ 100	0.07 ~ 0.13	0.3 ~ 4.0
Hardened steel	50 ~ 100	0.07 ~ 0.13	0.3 ~ 4.0

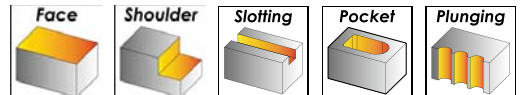
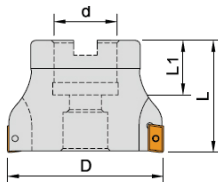
CAPME - Milling tools



Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench
ICAPME102016120	16	25	120	16	2	APMT1035	ITS2502	ITK08
ICAPME103020120	20	30	120	20	3			
ICAPME104025150	25	35	150	25	4			
ICAPME105032150	32	45	150	32	5			

Customize available.

CAPMF - Milling tools



Order No. 訂購編碼	D	L	L1	d	T	Inserts	Screw	Wrench
ICAPMF106050220	50	45	20	22	6	APMT1035	ITS2507	ITK08
ICAPMF106050250	50	45	20	25.4	6			
ICAPMF106063220	63	45	20	22	6			
ICAPMF106063250	63	45	20	25.4	6			

Customize available.