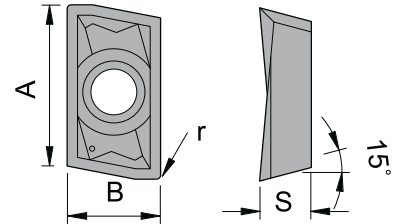


Insert Specifications

Insert	Dimensions (mm)				
	A	B	S	r	d1
JDMT150508	15.1	9.12	5.0	0.8	4.5



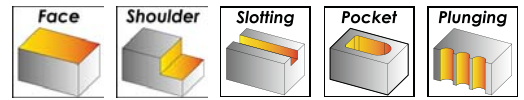
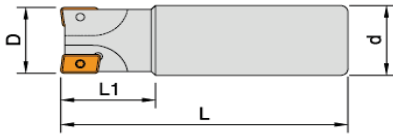
Insert Order Code

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IJDMT150508RMG32HS	JDMT150508R-MG-CX32HS	●	●	●		○	○
	IJDMT150508RMG43TS	JDMT150508R-MG-CX43TS	●	●	●		●	

Recommended Cutting Conditions

Working Material	Vc	fz	ap
Carbon Steel (HB85-225)	120 ~ 250	0.12 ~ 0.28	0.5 ~ 11.0
Stainless 300 Series	100 ~ 180	0.10 ~ 0.22	0.5 ~ 7.0
Cast Iron (HB140-220)	120 ~ 250	0.12 ~ 0.28	0.5 ~ 11.0
High temp. & Titanium alloy	40 ~ 100	0.10 ~ 0.22	0.5 ~ 7.0
Hardened steel	50 ~ 100	0.10 ~ 0.22	0.5 ~ 7.0

CAJDE - Milling tools



Indexable Milling Tools

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench
ICAJDE502025120	25	40	125	25	2	JDMT1505	ITS4005	ITK15
ICAJDE502025180	25	75	180	25	2			
ICAJDE503032140	32	45	140	32	3			
ICAJDE503032200	32	90	200	32	3			

Customize available.