

### Selection of Solid Endmills 全鎢銑刀的選擇

ISO Material Codes	P1 ↔ P5 Soft 軟 Hard 硬	M1 ↔ M4 Soft 軟 Hard 硬	K1 ↔ K3 Soft 軟 Hard 硬	N1 ↔ N3 Soft 軟 Hard 硬	S1 ↔ S3 Soft 軟 Hard 硬	H1 ↔ H3 Soft 軟 Hard 硬
<b>High Performance Line</b> 高效能型	H600 G560 EUROS M460 V470	V530 M500 V470	H600 G560 EUROS M460 V470	A100	V530	H700 H680 H650
<b>Economical Line</b> 經濟型	G550 G450	G550 M460	G550 G450		M500	H600

### Selection of Milling Insert Grades 銑削刀片材質的選擇

ISO Material Codes	P1 ↔ P5 Soft 軟 Hard 硬	M1 ↔ M4 Soft 軟 Hard 硬	K1 ↔ K3 Soft 軟 Hard 硬	N1 ↔ N3 Soft 軟 Hard 硬	S1 ↔ S3 Soft 軟 Hard 硬	H1 ↔ H3 Soft 軟 Hard 硬
<b>High Performance Line</b> 高效能型	CX22HS CX32HS CX42HS	CX22HS CX32HS CX33PS	CX22HS CX32HS		CX22HS CX32HS	CX22HS
<b>Economical Line</b> 經濟型	CX21NS CX31NA CX41NA	CX21NS CX31NA	CX21NS CX31NA			CX21NS

### Selection of Solid Drills 全鎢鑽頭的選擇

ISO Material Codes	P1 ↔ P5 Soft 軟 Hard 硬	M1 ↔ M4 Soft 軟 Hard 硬	K1 ↔ K3 Soft 軟 Hard 硬	N1 ↔ N3 Soft 軟 Hard 硬	S1 ↔ S3 Soft 軟 Hard 硬	H1 ↔ H3 Soft 軟 Hard 硬
<b>High Performance Line</b> 高效能型	DM DP	DM	DM DP	DM (Uncoated)	DM	DH
<b>Economical Line</b> 經濟型	DG	DG	DG			

### Selection of Turning Insert Grades 車削刀片材質的選擇

ISO Material Codes	P1 ↔ P5 Soft 軟 Hard 硬	M1 ↔ M4 Soft 軟 Hard 硬	K1 ↔ K3 Soft 軟 Hard 硬	N1 ↔ N3 Soft 軟 Hard 硬	S1 ↔ S3 Soft 軟 Hard 硬	H1 ↔ H3 Soft 軟 Hard 硬
<b>High Performance Line</b> 高效能型	CX2560 CX3560	CX2545 CX2560	CX2560		CX2545	
<b>Economical Line</b> 經濟型	CX1555 CX2555 CX3555	CX1555 CX2555 CX3555	CX1555 CX2555			CX1555