

CAXO 90° Mini Shoulder Milling ***Single sided, 2 cutting edges***



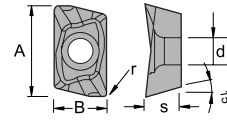
Mini Size Cutter for Wider Applications !

- *Ø10 cutter with 2 teeth, Ø12 cutter with 3 teeth, Ø16 cutter with 4 teeth and Ø20 cutter with 5 teeth.*
- *Replace solid end mill with better cost saving.*
- *Offering excellent tool life and precision on small to medium size work pieces.*
- *Cutter and modular head ensure better flexibility.*



Insert Specification

Insert	Dimensions (mm)				
	A	B	S	r	d1
XOMT060204	7	4.09	2.45	0.4	2
XOMT060208	7	4.09	2.45	0.8	2
XOMT10T308	11.08	6.86	3.8	0.8	3



Insert Geometry

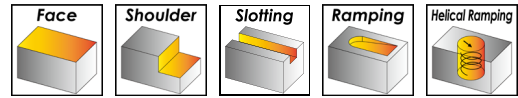
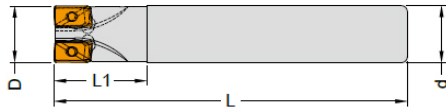
Shape	Chipbreaker	Application
	MG	Wider application for medium cutting in steel, stainless and cast iron.
	SG	Low cutting force for medium cutting in steel, stainless and difficult-to-cut material.

Insert Grade

Grade Type	Machining Application	Industry area
CX22HS	<ul style="list-style-type: none"> Continuous semi-finishing machining For hardened steel and cast Iron 	<ul style="list-style-type: none"> Die and mould Hardened parts
CX32HS	<ul style="list-style-type: none"> Medium machining For carbon steel, alloy steel and stainless steel 	<ul style="list-style-type: none"> Auto parts Machinery parts
CX53TS	<ul style="list-style-type: none"> Roughing or interrupted machining For stainless steel and high temperature alloy. 	<ul style="list-style-type: none"> Auto parts Machinery parts Aircraft parts

※ Different grades for various applications are available to select, please contact us for more information.

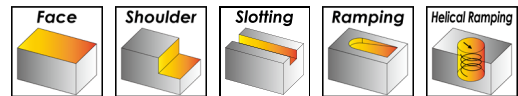
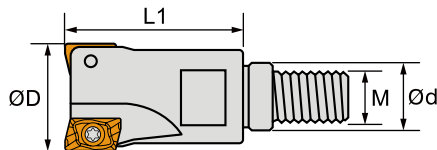
CAXOE - Milling tools



Order No.	D	L1	L	d	T	Inserts	Screw	Wrench
ICAXOE602010100	10	20	100	10	2	XOMT0602	ITS1801	ITK06
ICAXOE603012100	12	20	100	12	3			
ICAXOE604016100	16	30	100	16	4			
ICAXOE605020120	20	30	120	20	5			
ICAXOE102016150	16	22	150	16	2	XOMT10T3	ITS2515	ITK08
ICAXOE102020150	20	28	150	20	2			
ICAXOE104025150	25	35	150	25	4			
ICAXOE105032150	32	40	150	32	5			

Customize available.

CAXOM - Modular tools



Order No.	D	L1	d	M	T	Inserts	Screw	Wrench
ICAXOM602010050	10	16	5.5	M5	2	XOMT0602	ITS1801	ITK06
ICAXOM603012060	12	18	6.5	M6	3			
ICAXOM604016080	16	20	8.5	M8	4			
ICAXOM605020100	20	30	10.5	M10	5			

Customize available.

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