

# V530 Varix Endmills

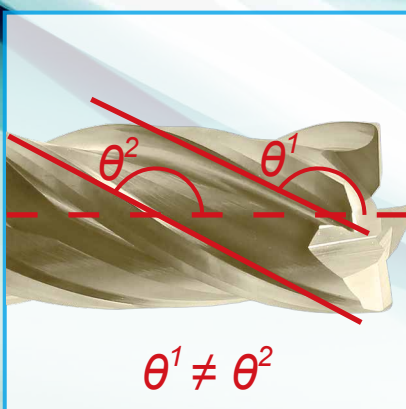
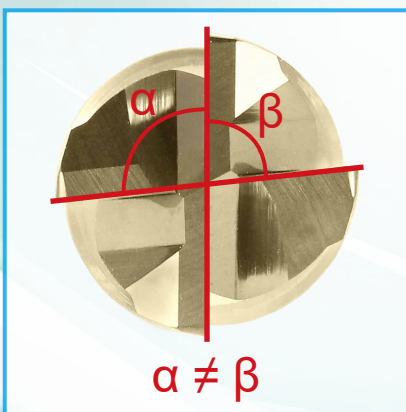
## High efficiency machining

### 高效益抗震銑刀

NEW

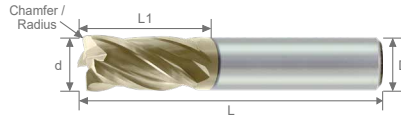
- **High removal rate machining for Difficult-to-cut materials.**  
高去除率難切削材加工
- **Unequal Flute Spacing and variable lead design.**  
不等分割與變導設計，大幅降低加工時產生的震動
- **Outstanding Anti-vibrations design.**  
更佳的排屑性能，增加加工效率
- **Low cutting force and burr prevention.**  
低切削阻力和抑制毛刺

Excellent chip evacuation  
易排屑設計



WE1815-1

### ESSSV Series 產品項目



Helix angle : 35° ~ 38° Flutes : 4F

Order No. 訂購編碼	Dia (d) 刃徑	Flute Length (L1) 刃長	OAL (L) 全長	Shank (D) 柄徑	Chamfer / Radius	Flutes (F) 刃數
ESSFV40300021S	3	8	50	4	-	4
ESSFV40400021S	4	10	50	4	-	4
ESSSV40400021S	4	10	50	6	-	4
ESSFV40400122S	4	10	50	4	0.10C	4
ESSSV40400122S	4	10	50	6	0.10C	4
ESSSV40400223S	4	8	50	6	0.20R	4
ESSSV40400323S	4	8	50	6	0.30R	4
ESSSV40600021S	6	13	50	6	-	4
ESSSV40600122S	6	13	50	6	0.15C	4
ESSSV40600223S	6	12	50	6	0.20R	4
ESSSV40600523S	6	12	50	6	0.50R	4
ESSSV40800021S	8	20	60	8	-	4
ESSSV40800122S	8	20	60	8	0.15C	4
ESSSV40800223S	8	16	60	8	0.20R	4
ESSSV40800523S	8	16	60	8	0.50R	4
ESSSV41000021S	10	25	75	10	-	4
ESSSV41000222S	10	25	75	10	0.20C	4
ESSSV41000323S	10	20	75	10	0.30R	4
ESSSV41000523S	10	20	75	10	0.50R	4
ESSSV41200021S	12	30	75	12	-	4
ESSSV41200222S	12	30	75	12	0.20C	4
ESSSV41200323S	12	24	75	12	0.30R	4
ESSSV41200523S	12	24	75	12	0.50R	4
ESSSV41600021S	16	35	100	16	-	4
ESSSV41600322S	16	35	100	16	0.32C	4
ESSSV42000021S	20	45	100	20	-	4

Helix angle : 38° ~ 42° Flutes : 5F

Order No. 訂購編碼	Dia (d) 刃徑	Flute Length (L1) 刃長	OAL (L) 全長	Shank (D) 柄徑	Chamfer / Radius	Flutes (F) 刃數
ESSSV50400233S	4	8	50	6	0.25R	5
ESSSV50600031S	6	15	50	6	-	5
ESSSV50600433S	6	12	50	6	0.40R	5
ESSSV50800031S	8	20	60	8	-	5
ESSSV50800133S	8	16	60	8	0.15R	5
ESSSV50800533S	8	16	60	8	0.50R	5
ESSSV51000031S	10	25	75	10	-	5
ESSSV51000533S	10	20	75	10	0.50R	5
ESSSV51200031S	12	30	75	12	-	5
ESSSV51200533S	12	24	75	12	0.50R	5
ESSSV51200733S	12	24	75	12	0.75R	5
ESSSV51600733S	16	32	100	16	0.75R	5

Helix angle : 43° ~ 46° Flutes : 4F

Order No. 訂購編碼	Dia (d) 刃徑	Flute Length (L1) 刃長	OAL (L) 全長	Shank (D) 柄徑	Chamfer / Radius	Flutes (F) 刃數
ESSSV40400041S	4	10	50	6	-	4
ESSSV40400142S	4	10	50	6	0.10C	4
ESSSV40600041S	6	15	50	6	-	4
ESSSV40600142S	6	15	50	6	0.15C	4
ESSSV40800041S	8	20	60	8	-	4
ESSSV40800142S	8	20	60	8	0.15C	4
ESSSV41000041S	10	25	75	10	-	4
ESSSV41000242S	10	25	75	10	0.20C	4
ESSSV41200041S	12	30	75	12	-	4
ESSSV41200242S	12	30	75	12	0.20C	4

Helix angle : 38° ~ 41° Flutes : 4F

Order No. 訂購編碼	Dia (d) 刃徑	Flute Length (L1) 刃長	OAL (L) 全長	Shank (D) 柄徑	Chamfer / Radius	Flutes (F) 刃數
ESSFV40400133S	4	10	50	4	0.10R	4
ESSSV40400133S	4	10	50	6	0.10R	4
ESSSV40600133S	6	15	50	6	0.15R	4
ESSSV40800133S	8	20	60	8	0.15R	4
ESSSV41000233S	10	25	75	10	0.20R	4
ESSSV41200233S	12	30	75	12	0.20R	4
ESSSV41200533S	12	30	75	12	0.50R	4

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